



## Maryville, TN

### SCOPE

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**Model:** AES-800  
**Application:** \_\_\_\_\_  
**Options:** \_\_\_\_\_

### OPERATING CONDITIONS

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|   |       |
|---|-------|
| <b>Air Flow Rate (SCFM)</b>                 | 800   |
| <b>Inlet Air Operating Pressure (PSIG)</b>  | 100   |
| <b>Inlet Air Temperature (°F)</b>           | 100   |
| <b>Relative Humidity (%)</b>                | 100   |
| <b>Minimum Ambient Temperature (°F)</b>     | 40    |
| <b>Maximum Ambient Temperature (°F)</b>     | 120   |
| <b>Maximum Inlet Temperature (°F)</b>       | 140   |
| <b>Maximum Pressure (PSIG)</b>              | 232   |
| <b>Air Pressure Drop (PSI)</b>              | <5    |
| <b>Air Temperature at Dryer Outlet (°F)</b> | 69-80 |
| <b>Outlet Dew Point (°F)</b>                | 38    |

### SYSTEM DETAILS

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|                                      |           |
|--------------------------------------|-----------|
| <b>Drain Outlet Connection (in.)</b> | 0.25      |
| <b>Number of Drains</b>              | 1         |
| <b>Drain Type</b>                    | Zero Loss |
| <b>Noise Level (dB)</b>              | < 85      |

#### Heat Exchanger:

|  |                              |
|--|------------------------------|
| <b>Heat Exchanger Standard Volumetric Flow Rate (SCFM)</b> | 800                          |
| <b>Number of Heat Exchangers</b>                           | 1                            |
| <b>Air to Air Heat Exchanger Type</b>                      | Stainless Steel Brazed Plate |
| <b>Air to Refrigeration Heat Exchanger Type</b>            | Stainless Steel Brazed Plate |
| <b>Separator Type</b>                                      | External Centrifugal         |

#### Condensing Unit:

|                                      |            |
|--------------------------------------|------------|
| <b>Type of Cooling</b>               | Air-Cooled |
| <b>Type of Refrigerant</b>           | R-404a     |
| <b>Nominal HP</b>                    | 4          |
| <b>Condenser Air Flow Rate (CFM)</b> | 4240       |

|   |                         |
|---|-------------------------|
| <b>Capacity Control</b>                 | Digital Compressor      |
| <b>Expansion System</b>                 | Thermal Expansion Valve |
| <b>Condenser Heat Rejected (Btu/hr)</b> | 58,282                  |

**Refrigeration:**

|                                    |              |
|------------------------------------|--------------|
| <b>Refrigerant Charge</b>          | 9 lbs. 0 oz. |
| <b>Refrigerant Compressor Type</b> | Scroll       |
| <b>Maximum Suction (PSIG)</b>      | 100          |
| <b>Minimum Suction (PSIG)</b>      | 70           |
| <b>Maximum Discharge (PSIG)</b>    | 300          |
| <b>Minimum Discharge (PSIG)</b>    | 220          |

**Fan:**

|                            |     |
|----------------------------|-----|
| <b>Fan Motor Quantity</b>  | 2   |
| <b>Amps per Motor</b>      | 0.9 |
| <b>Fan Motor Power (W)</b> | 600 |
| <b>Motor Size (Watts)</b>  | 186 |
| <b>Motor Size (HP)</b>     | 1/4 |

**ELECTRICAL DETAILS**

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|                                    |          |
|------------------------------------|----------|
| <b>Electrical Connection</b>       | 460-3-60 |
| <b>Condensing Unit Power (KW)</b>  | N/A      |
| <b>Compressor LRA (Amp)</b>        | 47.5     |
| <b>Compressor RLA (Amp)</b>        | 7.5      |
| <b>Min Circuit (Amp)</b>           | 11.8     |
| <b>Electrical Protection Class</b> | NEMA 4   |

**DRYER ASSEMBLY**

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|                                       |     |
|---------------------------------------|-----|
| <b>Height (in.)</b>                   | 48  |
| <b>Width (in.)</b>                    | 38  |
| <b>Depth (in.)</b>                    | 54  |
| <b>Weight (lbs.)</b>                  | 805 |
| <b>Inlet/Outlet Connections (in.)</b> | 3   |